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D130-1046-011
Job Sheet 186499



Part No: D130-1046-011

Job Qty: 1 ea

Part Name: EC130T2/H130 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D130-1046 REV.B IPP REV:A 18.02.20 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 INN AS PER
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 46/2 DEC 21 2018
110	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging1-5		9-89 46/2 DEC 21 2018
120	QC	1 pcs		12/28/18	0.00	0.00	QC4		68-6 69 SVC DEC 21 2018
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-2		69 SVC DEC 21 2018
135	DC	1 pcs		12/28/18	0.00	0.00	DC		DAS DEC 21 2018
140	QC21-FG	1 Ea		12/28/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-011 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-011 CHG001

DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D130-1046-111	EC130/H130 Cable Cutter Upper Removable Provisions	1 Ea (1 ea)	90-Start up Operation	
D130-1046-211	EC130/H130 Cable Cutter Lower Removable Provisions	1 Ea (1 ea)	90-Start up Operation	5136707
D130-1046-213	EC130/H130 Cable Cutter Lower Fixed Provisions	1 Ea (1 ea)	90-Start up Operation	5137342

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D130-1046-111	1	2	0
	D130-1046-211	1	1	0
	D130-1046-213	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																						
Date : _____		MRB (QSI042) Approval																																																						
Description 12/00 Aerostar Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S140013 Part: D130-1046-011 Job No: 186499 Serial No/Batch: S140013 Revision: B Inspector: _____ Exp Date: _____ Instructions: FAA STC SR02609SE 18/08/09, 216LoA C-18-0702 18/09/14, EAS		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																						
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">Root Cause</th> <th colspan="2"></th> </tr> <tr> <td style="width:15%;">Environment</td> <td style="width:15%;">☐</td> <td style="width:15%;">No Re-verification</td> <td style="width:15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> </table>					Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																																																						
OTHER : _____		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																						